

HEAT PRESS MACHINE INSTRUCTION

AP1807

Heat press machine is using temperature and pressure with a certain amount of time to heat transfer images on items, the transfer is permanently embedded into the product.

Designed for printing shoes and other materials may be used on t-shirts, mouse pads, puzzles, and other flat surfaces items by using the flex, flocking, transfer printing paper, sublimation etc.



COMPLY WITH THESE INSTRUCTIONS

1. Do not put the wire on heating plates cover.
2. Do not touch heating plates when it is energized. Caution: Risk of burns.
3. Do not open the machine box and make changes to the device.
4. Do not allow liquid or metal objects inside the hot press.
5. Make ensure the machine is connected with a plug connected to the mass.
6. Don't pull the cable to disconnect the plug.
7. Power off the machine when finish using.
8. Use extreme caution when using near children.
9. Make sure that the device is used in an safe environment.

1.SET PRESSURE

1.1.Adjust pressure at the top of the tray in a clockwise direction to increase pressure and in the opposite direction to decrease by turning the knob.



2.SET TEMPERATURE & TIME

(Blue means temperature, white means time)

2.1.Press on the on / off switch located on the side of the heat press to be energized.

1.Set temperature

<p>Press the power switch to turn on the machine, then press the “SET” button</p>	<p>Then the digital controller will show the word “5H”</p>	<p>Press arrows button “▲” or “▼” to adjust temperature you need (in Degree Fahrenheit)</p>

2.Set time

<p>Press the power switch to turn on the machine, then press the “SET” button</p>	<p>Then the digital controller will show the word “5t”</p>	<p>Press arrows button “▲” or “▼” to adjust time you need (in Seconds)</p>

2.3.Press “SET” again after finish all setting to come out setting mode.

2.4.Put objects when the machine has reached the desired temperature, close heating plates, awaiting time.

2.5.When times up, lift up the handle, take out printing items.

3.Common Problem:

	Problem	Cause	Handling methods
1	Picture burning	Too much time or temp	Adjust time or temp.
2	Fails to heat up,but display well	Heating plate or Relay broken	Check the heating plate or Relay
3	Lack of color, faded image.	Insufficient temperature and/or press time.	Adjust the temperature and/or increase the heating time.
4	Darkened, deep color; blurred image.	Pressed for too long,temperature too high	Adjust the temperature and heating time.
5	No action after turn on power	Plug whether touch well Fuse whether burn	Check the plug and fuse
6	The real temp pass over setting temp	Relay broken	Replace the relay

4. For cleaning and maintenance of the printed products.

4.1.Printed items can be washed 24 hours after printing.

4.2.Do not rub the printed image after printing.

4.3.Frequently wash items by washing machine can damage the image.