

# **AIDARY**

User manual  
Heat Press Machine

# **AP2141**

# HEAT PRESS MACHINE



## User Manual

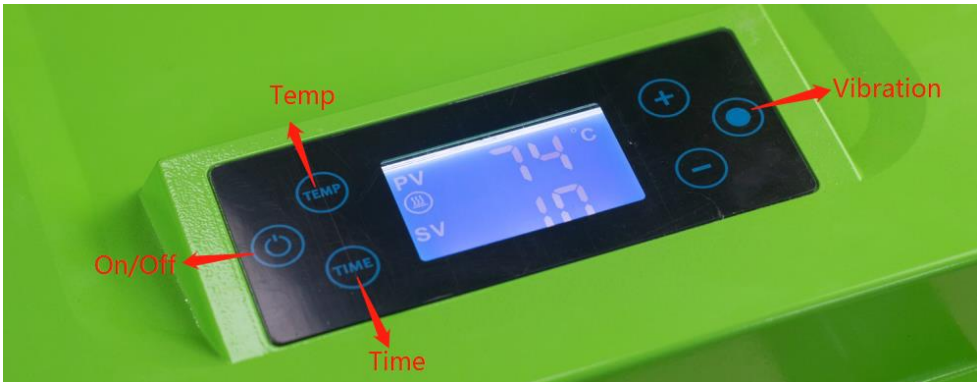
### Introduction

A heat press machine is using temperature and pressure with a certain amount of time to transfer images on items, the transfer is permanently embedded into the product.

### Package Contents 1

- × Heat Press Machine
- 1 × Power Cord
- 1 × User Manual

### 1. Display screen setting:



### **A.On/Off button**

- 1.Press On/Off button for around 5 seconds to start.
- 2.Press On/Off button for around 5s to turn off.

### **B.Temperature button**

- 1.press temp button, the screen shows "5H".
- 2.press" +"or"-"button to set required temp.
- 3.Then press temp button again to confirm.

### **C.time button**

- 1.press time button, the screen shows "5 L".
- 2.press" +"or"-"button to set required time.
- 3.Then press time button again to confirm.

### **D.Vibration button**

- 1.press vibration button, the machine is vibrating to apply pressure, the screen starts counting down.
- 2.When the time is up, the machine stops vibrating.
- 3.Press vibrating button again to stop beep sound.

## **2. Printing Methods**

1. Make sure the power plug is well connected to the wall socket, then press the On/Off button to turn on.
2. Set the temperature and the time you want.
3. The buzzer will sound when the temperature reaches the setting temperature, place the object (e.g T-shirt) on base, and let the transfer paper upon the object, close the machine.
4. Press the vibration button to apply pressure and count down.
5. The buzzer will sound again when the scheduled time is up, then press the vibration button again and lift up the handle, the transfer work is finished.

## **3. Maintain Note:**

1. Different item will require different temperature and time setting because the materials or thickness is different.
2. This machine is not suitable for children to use or for food processing.
3. Please turn off the machine and unplug the power cord when the machine is not in use.
4. The heat plate will automatically cool down to the room temperature if the heat press stays non-use for more than 30 minutes.

## 4.Troubleshooting:

### No action after turn on the machine.

1. Check the plug whether it connects well or whether it is broken.
2. Check the fuse whether it has been burnt out.
3. Check the power switch or digital controller whether it is broken.

### The print color is pale or faded image

The temperature is too low / pressing time is too short. Please adjust the temperature or increase the heating time.

### The print color is too Darkened, deep or blurred image

The temperature is too high / or pressing time is too long.  
Please adjust the temperature or reduce the heating time.

### The print color is different/ partial transfer effect is not good enough

Pressing time is too short/ using poor quality transfer paper.  
Please increase the heating time or use high quality transfer paper.

### The transfer paper stick to the object after transfer

The temperature is too high / use poor quality printing transfer paper  
Please adjust the temperature or use high quality transfer paper.

### Please note:

This machine is only suitable for heat transfer vinyl or sublimation paper printing, and only for thin objects. If want to use other materials to heat transfer or print thick objects, need to use hand to apply extra pressure on it.

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